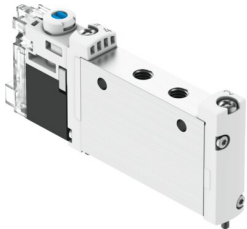


# Solenoid valve

## VUVG-L10-M52-MT-M7-1H2L-F1A

FESTO

Part number: 8164348



[General operating condition](#)

## Data sheet

Feature	Value
Valve function	5/2-way, single solenoid
Type of actuation	Electrical
Valve size	10 mm
Standard nominal flow rate (standardised to DIN 1343)	320 l/min
pneumatic working port	M7
Operating voltage	24 V DC
Operating pressure	0.3 MPa ... 0.8 MPa
Operating pressure	3 bar ... 8 bar
Design	Piston gate valve
Type of reset	Mechanical spring
Approval	RCM c UL us - Recognised (Oil)
Certificate issuing authority	UL MH19482
Degree of protection	IP40
Nominal size	2.8 mm
Exhaust-air function	Can be throttled
Sealing principle	Soft
Mounting position	Any
Manual override	Detenting Non-detenting Concealed
Type of piloting	Piloted
Pilot air supply	Internal
Symbol	00991003
lap	Overlap
Pilot pressure	0.3 MPa ... 0.8 MPa
Pilot pressure	3 bar ... 8 bar
Suitability for vacuum	No
Switching time off	28 ms
Switching time on	9 ms
Duty cycle	100%
Max. positive test pulse with 0 signal	700 µs
Max. negative test pulse with 1 signal	900 µs
Characteristic coil data	24 V DC: 0.8 W
Permissible voltage fluctuations	+/-10%
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]

Feature	Value
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Vibration resistance	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6
Restrictions for environmental and media temperature	-5 - 50 °C Without holding current reduction
Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Corrosion resistance class CRC	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364 zone III
Suitability for the production of Li-ion batteries	Suitable for battery production with reduced Cu/Zn/Ni values (F1a)
Cleanroom suitability, measured according to ISO 14644-14	Class 5 according to ISO 14644-1
Storage temperature	-20 °C ... 60 °C
Media temperature	-5 °C ... 50 °C
Ambient temperature	-5 °C ... 50 °C
Product weight	44 g
Electrical connection	Plug
Type of mounting	On manifold rail With through-hole
Pneumatic connection, port 1	M7
Pneumatic connection, port 2	M7
Pneumatic connection, port 3	M7
Pneumatic connection, port 4	M7
Pneumatic connection, port 5	M7
Note on materials	RoHS compliant
Material seals	HNBR NBR
Material housing	Wrought aluminium alloy
Material screws	Coated steel