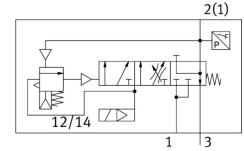


# Soft-start valve VABF-S6-1-P5A4S2S-G12-1T1L-PZ

Part number: 8161610

FESTO



 General operating condition

## Data sheet

Feature	Value
Max. positive test pulse with 0 signal	2000 µs
Max. negative test pulse with 1 signal	1200 µs
Width	40 mm
Length	155 mm
Grid dimension	41 mm
Valve size	40 mm
Vibration resistance	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6
Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Type of actuation	Electrical
Sealing principle	Soft
Mounting position	Any
Manual override	None
Design	Piston gate valve
Type of reset	Mechanical spring
Type of piloting	Piloted
Pilot air supply	Internal
Flow direction	Non-reversible
Symbol	00997591
Valve function	Building up pressure Exhausting
Switching element function	N/C contact
lap	Underlap
Additional functions	Holding current reduction
Note on forced dynamization	Switching frequency min. 1/month
Signal status display	Yellow LED, valve control Green LED, pressure switch, exhausted status
Switching position sensing	Via pressure switch, exhausted status
Operating pressure	0.3 MPa ... 1 MPa
Operating pressure	3 bar ... 10 bar
Pilot pressure	0.3 MPa ... 0.8 MPa
Pilot pressure	3 bar ... 8 bar
Switchover pressure	Not adjustable Switching point between 50 - 75% of operating pressure
Suitability for vacuum	No
Standard nominal flow rate ventilation	3000 l/min

Feature	Value
Note on standard nominal flow rate, pressurisation	MPA: 1200 l/min VTSA: 3000 l/min
Standard nominal flow rate for exhaust	3300 l/min
Note on standard nominal flow rate, exhaust air	MPA: 1600 l/min VTSA: 3300 l/min
Duty cycle	100%
Nominal pick-up current per solenoid coil	60 mA to 35 ms
Nominal operating voltage DC	24 V
Nominal current with current reduction	11 mA after 35 ms
Characteristic coil data	24 V DC: 1.6 W
Permissible voltage fluctuations	+/-10%
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation not possible
Corrosion resistance class CRC	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364 zone III
Storage temperature	-20 °C ... 60 °C
Media temperature	-5 °C ... 50 °C
Relative air humidity	Max. 90% at 40 °C
Degree of protection	IP65
Pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Ambient temperature	-5 °C ... 50 °C
Mean time to failure (MTTF), subcomponent	452 years, pressure switch
Product weight	466 g
Switch-off point min.	0.05 bar
Switch-on point	0.2 bar
Switch-on point max.	0.3 bar
Electrical control	Multi-pin
Electrical connection	Plug-in
Sensor connection	Plug 3-pin M12x1
Type of mounting	On sub-base
Pneumatic connection, port 3	G1/2
Note on materials	RoHS compliant
Material seals	HNBR NBR
Material housing	Wrought aluminium alloy
Material screws	Galvanised steel