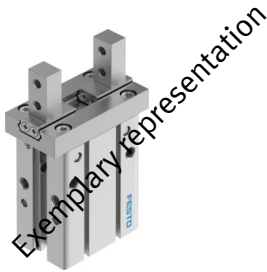


# Parallel gripper DHPC-...-25-A-

Part number: 8116732

FESTO



[General operating condition](#)

## Data sheet

Overall data sheet – Individual values depend upon your configuration.

Feature	Value
Size	25
Stroke per gripper jaws	7 mm ... 11 mm
Max. replacement accuracy	0.2 mm
Max. angular gripper jaw backlash ax, ay	0 deg
Max. gripper jaw backlash Sz	0 mm
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	≤0.02 mm
Number of gripper jaws	2
Drive system	Pneumatic
Mounting position	Any
Mode of operation	Double-acting Single-acting Closed Open
Gripper function	Parallel
Gripper force back-up	None
Design	Connection via mounting spigot Connection direction on the side Connection direction underneath Flat mounting method for gripper fingers Lever Side mounting method for gripper fingers Standard mounting method for gripper fingers Force pilot operated motion sequence
Guide	Ball guide
Position detection	Via proximity switch
Symbol	00991894 00997348 00997349
Variants	Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connectors and coils.
Operating pressure	0.1 MPa ... 0.8 MPa
Operating pressure	1 bar ... 8 bar
Operating pressure	14.5 psi ... 116 psi
Max. operating frequency of gripper	3 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	79 ms ... 176 ms

Feature	Value
Min. closing time at 0.6 MPa (6 bar, 87 psi)	38 ms ... 93 ms
Max. mass per external gripper finger	160 g
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Suitable for battery production with reduced Cu/Zn/Ni values (F1a)
Ambient temperature	-10 °C ... 60 °C
Total gripping force, opening, 0.6MPa (6bar, 87 psi)	291.4 N ... 305.3 N
Total gripping force, closing, 0.6MPa (6bar, 87 psi)	241.3 N ... 255.6 N
Gripper force per gripper jaw, opening, 0.6 MPa (6 bar, 87 psi)	145.7 N ... 152.6 N
Gripper force per gripper jaw, closing, 0.6 MPa (6 bar, 87 psi)	120.6 N ... 127.8 N
Mass moment of inertia	1.59 kgcm <sup>2</sup> ... 2.34 kgcm <sup>2</sup>
Max. force on gripper jaw Fz static	155.9 N
Max. torque at gripper Mx static	4.83 Nm
Max. torque at gripper My static	2.52 Nm
Max. torque at gripper Mz static	2.52 Nm
Product weight	437 g ... 571 g
Type of mounting	Either: Direct mounting via through-hole Direct mounting via thread On mounting frame Via through-hole and dowel pin Via female thread and dowel pin
Pneumatic connection	M5
Note on materials	RoHS compliant
Material housing	Anodised aluminium
Material gripper jaws	High-alloy stainless steel