

Parallel gripper HGPT-25-A-B-F

Part number: 560207

FESTO



[PDF](#) General operating condition

Data sheet

Feature	Value
Size	25
Stroke per gripper jaws	3 mm
Max. replacement accuracy	≤0.2 mm
Max. angular gripper jaw backlash ax, ay	≤0.1 deg
Max. gripper jaw backlash Sz	≤0.02 mm
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	≤0.04 mm
Number of gripper jaws	2
Drive system	Pneumatic
Mounting position	Any
Mode of operation	Double-acting
Gripper function	Parallel
Gripper force back-up	None
Design	Wedge-shaped drive Force pilot operated motion sequence
Position detection	Via proximity switch
Symbol	00991894
Operating pressure	3 bar ... 8 bar
Operating pressure of blocked air	0 bar ... 0.5 bar
Max. operating frequency of gripper	≤3 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	25 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	32 ms
Max. mass per external gripper finger	110 g
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L
Degree of protection	IP40
Ambient temperature	5 °C ... 60 °C
Total gripping force, opening, 0.6MPa (6bar, 87 psi)	476 N
Total gripping force, closing, 0.6MPa (6bar, 87 psi)	442 N
Gripper force per gripper jaw, opening, 0.6 MPa (6 bar, 87 psi)	238 N
Gripper force per gripper jaw, closing, 0.6 MPa (6 bar, 87 psi)	221 N
Mass moment of inertia	0.983 kgcm ²

Feature	Value
Max. force on gripper jaw Fz static	1200 N
Max. torque at gripper Mx static	50 Nm
Max. torque at gripper My static	45 Nm
Max. torque at gripper Mz static	35 Nm
Lubrication interval for guide components	5 MioCyc
Product weight	266 g
Type of mounting	Either: Via female thread and centring sleeve Via through-hole and centring sleeve Via through-hole and dowel pin Via female thread and dowel pin
Pneumatic connection, blocked air	M5
Pneumatic connection	M5
Note on materials	RoHS compliant
Material cover cap	High-alloy stainless steel
Material housing	Anodised aluminium
Material gripper jaws	Hardened steel