

# Handling module HSP-25-AP-SD

Part number: 533616

FESTO



 [General operating condition](#)

## Data sheet

Feature	Value
Size	25
Y stroke	130 mm ... 170 mm
Z stroke	50 mm ... 70 mm
Z stroke, working stroke	25 mm
Cushioning	Shock absorber at both ends Soft characteristic curve
Mounting position	Guide rail Vertical
Mode of operation	Double-acting
Design	Cross guide Swivel module Force pilot operated motion sequence
Position detection	Via proximity switch
Protection against torque/guide	Cross guide
Operating pressure	4 bar ... 8 bar
Min. cycle time	1 s
Repetition accuracy	±0.02 mm
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
LABS (PWIS) conformity	VDMA24364-B2-L
Ambient temperature	0 °C ... 60 °C
Max. torque Mx dynamic	3.2 Nm
Max. torque Mx static	15 Nm
Max. torque My dynamic	3.2 Nm
Max. torque My static	15 Nm
Max. torque Mz dynamic	3.2 Nm
Max. torque Mz static	15 Nm
Max. effective load	1.5 kg
Max. process force in Y direction	50 N
Theoretical force at 0.6 MPa (6 bar, 87 psi)	65 N
Product weight	7600 g
Mounting of front unit	With through-hole
Type of mounting	With through-hole With slot nuts
Pneumatic connection	M5
Material stops	High-alloy steel

<b>Feature</b>	<b>Value</b>
Material cover	Anodised wrought aluminium alloy
Material spring pressure piece	High-alloy steel
Material base plate	Wrought aluminium alloy
Material retaining bracket	Wrought aluminium alloy
Material cross-guide	Tempered steel
Material swivel lever	Case-hardened steel Burnished
Material slotted guide plate	Case-hardened steel Burnished
Material side components	Wrought aluminium alloy
Material sensor rail	Wrought aluminium alloy anodised
Material bar	Wrought aluminium alloy anodised
Material setting screw	High-alloy steel