

ISO cylinder DSBG-32-25-PPVA-N3

Part number: 1638842

FESTO



[PDF](#) General operating condition

Data sheet

| Feature | Value |
|--|--|
| Stroke | 25 mm |
| Piston diameter | 32 mm |
| Piston rod thread | M10x1.25 |
| Cushioning | Pneumatic cushioning, adjustable at both ends |
| Mounting position | Any |
| Conforms to standard | ISO 15552 |
| Piston-rod end | Male thread |
| Design | Piston Piston rod Tie rod 1 Cylinder barrel |
| Position detection | Via proximity switch |
| Symbol | 00991235 |
| Variants | Piston rod at one end |
| Operating pressure | 0.06 MPa ... 1.2 MPa |
| Operating pressure | 0.6 bar ... 12 bar |
| Mode of operation | Double-acting |
| Operating medium | Compressed air to ISO 8573-1:2010 [7:4:4] |
| Note on operating and pilot medium | Lubricated operation possible (in which case lubricated operation will always be required) |
| Corrosion resistance class CRC | 2 - Moderate corrosion stress |
| LABS (PWIS) conformity | VDMA24364-B1/B2-L |
| Cleanroom suitability, measured according to ISO 14644-14 | Class 5 according to ISO 14644-1 |
| Ambient temperature | -20 °C ... 80 °C |
| Impact energy in end positions | 0.4 J |
| Cushioning length | 17 mm |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke | 415 N |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke | 483 N |
| Moving mass | 133 g |
| Moving mass for 0 mm stroke | 110 g |
| Additional moving mass per 10 mm stroke | 9 g |
| Product weight | 528 g |
| Basic weight for 0 mm stroke | 465 g |
| Additional weight per 10 mm stroke | 25 g |
| Type of mounting | With female thread With accessories |

| Feature | Value |
|-----------------------------|---|
| Pneumatic connection | G1/8 |
| Note on materials | RoHS compliant |
| Material cover | Coated die-cast aluminium |
| Material piston seal | TPE-U(PU) |
| Material piston | Wrought aluminium alloy |
| Material piston rod | High-alloy steel |
| Material piston rod wiper | TPE-U(PU) |
| Buffer seal material | TPE-U(PU) |
| Material of cushioning boss | POM |
| Material cylinder barrel | Smooth-anodised wrought aluminium alloy |
| Material nut | Galvanised steel |
| Material bearing | POM |
| Material collar nut | Galvanised steel |
| Material tie rod | High-alloy steel |