

Three-point gripper DHDS-32-A

Part number: 1259493

FESTO



[PDF](#) General operating condition

Data sheet

Feature	Value
Size	32
Stroke per gripper jaws	3.9 mm
Max. replacement accuracy	≤0.2 mm
Max. angular gripper jaw backlash ax, ay	≤0.2 deg
Max. gripper jaw backlash Sz	≤0.02 mm
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	≤0.04 mm
Number of gripper jaws	3
Mounting position	Any
Mode of operation	Double-acting
Gripper function	3-point
Design	Lever Force pilot operated motion sequence
Position detection	Via proximity switch
Symbol	00991894
Total gripping force, opening, 0.6MPa (6bar, 87 psi)	405 N
Total gripping force, closing, 0.6MPa (6bar, 87 psi)	345 N
Operating pressure	2 bar ... 8 bar
Max. operating frequency of gripper	≤4 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	44 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	51 ms
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Metals with more than 5% by mass of copper are excluded from use. Exceptions are printed circuit boards, cables, electrical connectors and coils.
Ambient temperature	5 °C ... 60 °C
Gripper force per gripper jaw, opening, 0.6 MPa (6 bar, 87 psi)	135 N
Gripper force per gripper jaw, closing, 0.6 MPa (6 bar, 87 psi)	115 N
Mass moment of inertia	0.79 kgcm ²
Max. force on gripper jaw Fz static	150 N
Max. torque at gripper Mx static	9 Nm
Max. torque at gripper My static	9 Nm

Feature	Value
Max. torque at gripper Mz static	9 Nm
Lubrication interval for guide components	10 MioCyc
Max. mass per external gripper finger	150 g
Product weight	276 g
Type of mounting	Via female thread and dowel pin
Pneumatic connection	M5
Note on materials	RoHS compliant
Material cover cap	Process automation
Material housing	Hard anodised wrought aluminium alloy
Material gripper jaws	High-alloy stainless steel