

Parallel gripper HGPD-25-A

Part number: 1132942

FESTO



[PDF](#) General operating condition

Data sheet

| Feature | Value |
|---|--|
| Size | 25 |
| Stroke per gripper jaws | 6 mm |
| Max. replacement accuracy | ≤0.2 mm |
| Max. angular gripper jaw backlash ax, ay | ≤0.1 deg |
| Max. gripper jaw backlash Sz | ≤0.02 mm |
| Rotationally symmetrical | ≤0.2 mm |
| Repetition accuracy, gripper | ≤0.04 mm |
| Number of gripper jaws | 2 |
| Drive system | Pneumatic |
| Mounting position | Any |
| Mode of operation | Double-acting |
| Gripper function | Parallel |
| Gripper force back-up | None |
| Design | Wedge-shaped drive Force pilot operated motion sequence |
| Position detection | Via proximity switch |
| Symbol | 00991894 |
| Operating pressure | 3 bar ... 8 bar |
| Operating pressure of blocked air | 0 bar ... 0.5 bar |
| Max. operating frequency of gripper | ≤3 Hz |
| Min. opening time at 0.6 MPa (6 bar, 87 psi) | 29 ms |
| Min. closing time at 0.6 MPa (6 bar, 87 psi) | 35 ms |
| Max. mass per external gripper finger | 138 g |
| Operating medium | Compressed air to ISO 8573-1:2010 [7:4:4] |
| Note on operating and pilot medium | Lubricated operation possible (in which case lubricated operation will always be required) |
| Corrosion resistance class CRC | 2 - Moderate corrosion stress |
| LABS (PWIS) conformity | VDMA24364-B2-L |
| Degree of protection | IP65 |
| Ambient temperature | 5 °C ... 60 °C |
| Total gripping force, opening, 0.6MPa (6bar, 87 psi) | 288 N |
| Total gripping force, closing, 0.6MPa (6bar, 87 psi) | 266 N |
| Gripper force per gripper jaw, opening, 0.6 MPa (6 bar, 87 psi) | 144 N |
| Gripper force per gripper jaw, closing, 0.6 MPa (6 bar, 87 psi) | 133 N |
| Mass moment of inertia | 1.32 kgcm ² |

| Feature | Value |
|---|---|
| Max. force on gripper jaw Fz static | 500 N |
| Max. torque at gripper Mx static | 30 Nm |
| Max. torque at gripper My static | 25 Nm |
| Max. torque at gripper Mz static | 15 Nm |
| Lubrication interval for guide components | 5 MioCyc |
| Product weight | 327 g |
| Type of mounting | Either: Via female thread and centring sleeve Via through-hole and centring sleeve Via through-hole and dowel pin Via female thread and dowel pin |
| Pneumatic connection, blocked air | M5 |
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| Note on materials | RoHS compliant |
| Material cover cap | High-alloy stainless steel |
| Material housing | Anodised aluminium |
| Material gripper jaws | Hardened steel |